

Best Kaizen

		TPM CIRCLE NO :-	01	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET									
		TPM CIRCLE NAME :-	SMASHER	LOSS NO./STEP																		
Plant : P14		DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M										
CELL :	A657	CELL NAME :	OIL PUMP BODY		M/C STAGE:	BROTHER-6			OPERATION:		REAMING											
KAIZEN THEME :		KAIZEN IDEA :																				
To reduce Re-sharpening cost of Reamer		Trial to be conducted frequently to any other make which is less in cost.					BENCHMARK:		INR 5040													
PROBLEM PRESENT STATUS :		COUNTERMEASURE:					TARGET:		INR 4000													
Present Re-sharpening cost per reamer is INR 29000/-		Changed the supplier from GUHRING to KHK DIAMIND TOOLS					KAIZEN START:		05.02.19													
							TARGET DATE:		25.02.19													
							KAIZEN FINISH:		30.02.19													
							TEAM MEMBERS:															
							Mr. Manas Dey		Mr. Satish													
							BENEFITS:-		Tooling Stock built-up is increased													
WHY-WHY ANALYSIS:		BEFORE			AFTER			KAIZEN SUSTAINANCE														
Why1:-Re-sharpening cost and								WHAT TO DO:														
Why2:-Supplier Defines more cost								have to revise the master tooling list														
								HOW TO DO: During budget preparation														
								FREQUENCY:														
								One time activity														
								SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT														
								<table border="1"> <thead> <tr> <th>SR. NO</th> <th>CELL/ PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>A657</td> <td>25.02.19</td> <td>Prod</td> <td>Close</td> </tr> </tbody> </table>					SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS	1	A657	25.02.19	Prod	Close
SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS																		
1	A657	25.02.19	Prod	Close																		
ROOT CAUSE		RESULTS:																				
Supplier Defines more cost and takes six weeks for process		Re-sharpening cost is reduced from INR 29000/- to 14500/-																				
REGISTRATION NO.:																						
DATE:																						
REGISTERED BY:																						
MANAGER SIGN:		Mr. Manas Kumar Dey																				